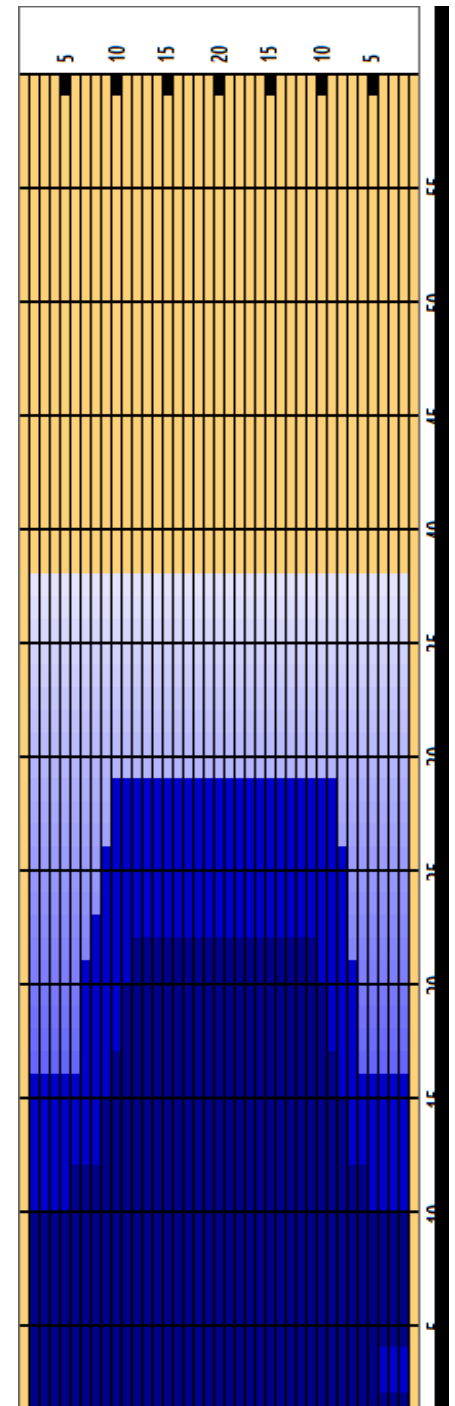


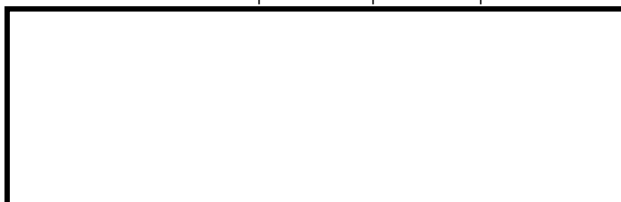
Oil Pattern Distance	38	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	14.75 mL	Reverse Oil Total	13.25 mL	Volume Oil Total	28 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	A	74	0.0	2.5	2.5	3700
2	2L	5R	1	18	3	A	34	2.5	5.0	2.5	1700
3	2L	2R	2	18	3	A	74	5.0	10.1	5.1	3700
4	6L	6R	1	18	3	A	29	10.1	12.6	2.5	1450
5	9L	8R	1	18	3	A	24	12.6	15.1	2.5	1200
6	10L	9R	1	18	3	A	22	15.1	17.6	2.5	1100
7	11L	10R	1	18	3	A	20	17.6	20.1	2.5	1000
8	12L	11R	1	18	3	A	18	20.1	22.6	2.5	900
9	2L	2R	0	18	3	A	0	22.6	33.0	10.4	0
10	2L	2R	0	26	3	A	0	33.0	38.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	A	0	38.0	29.0	-9.0	0
2	10L	9R	1	22	3	A	22	29.0	25.9	-3.1	1100
3	9L	8R	1	18	3	A	24	25.9	23.4	-2.5	1200
4	8L	8R	1	18	3	A	25	23.4	20.9	-2.5	1250
5	7L	7R	2	18	3	A	54	20.9	15.8	-5.1	2700
6	2L	2R	1	14	3	A	37	15.8	13.9	-1.9	1850
7	6L	6R	1	14	3	A	29	13.9	12.0	-1.9	1450
8	2L	2R	2	14	3	A	74	12.0	8.1	-3.9	3700
9	2L	2R	0	14	3	A	0	8.1	0.0	-8.1	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.07	1.16	1	1	1.08	2.16

